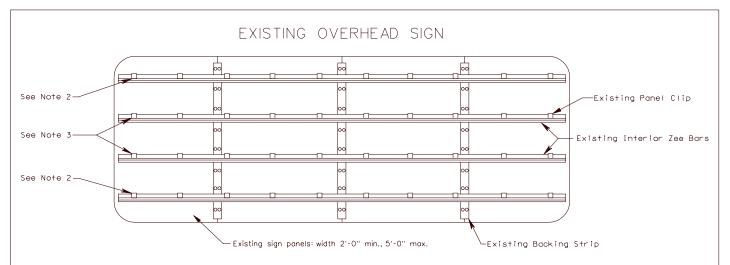
# RETROFIT FOR STUD WELDED OVERHEAD SIGNS



### NOTES:

## 1. Definitions:

Sign Panel - Separate pieces of aluminum connected to each other with backing strips to form a sign.

Sign - Assembly comprised of individual sign panels that make a complete sign to display messages to motorists.

2. Panel clips on the top and bottom zee bars of a sign shall be retrofitted as shown in Detail A and as follows:

Signs 10' or less in height
Each sign panel will require four bolts with two in the top zee bar and two in the bottom zee bar.
Bolts shall be installed in the panel cliips closest to the left and right edges of each sign panel.

Signs greater than 10' in height
Each sign panel will require eight bolts with four in the top zee bar and four in the bottom zee bar.
Bolts shall be installed in the two panel clips closest to the left and right edges of each sign panel.
When there are less than four panel clips on a zee bar per sign panel, install bolts in each panel clip.

3.Panel clips located nearest the outside left and right edges of each sign shall be retrofitted on interior zee bars as shown in Detail A.

